

SWATS: Wireless Sensor Networks for Steamflood and Waterflood Pipeline Monitoring

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Abstract—State-of-the-art anomaly detection systems deployed in the oilfields are expensive, not scalable to a large number of sensors, require manual operation, and provide data with a long delay. To overcome these problems, we design a wireless sensor network system that detects, identifies, and localizes major anomalies such as blockage and leakage that arise in steamflood and waterflood pipelines in oilfields. A sensor network consists of small, inexpensive nodes equipped with embedded processors and wireless communication, which enables flexible deployment and close observation of phenomena without human intervention. Our sensor network based system, SWATS (Steamflood and Waterflood Tracking System), aims to allow continuous monitoring of the steamflood and waterflood systems with low cost, short delay, and fine granularity coverage while providing high accuracy and reliability. The anomaly detection and identification is challenging because of the inherent inaccuracy and unreliability of sensors and the transient characteristics of the flows. Moreover, observation by a single node cannot capture the topological effects on the transient characteristics of steam and water fluid to disambiguate similar problems and false alarms. We address these hurdles by utilizing multi-modal sensing and multi-sensor collaboration and exploiting temporal and spatial patterns of the sensed phenomena.

I. INTRODUCTION

State-of-the-art anomaly detection systems deployed to monitor pipeline (oil, steam, water, and sewer) networks have major shortcomings. Supervisory Control And Data Acquisition (SCADA) systems [1] for pipeline network in oilfields, for example, are expensive (equipment and maintenance), less scalable (low density in time and space), not flexible (protocol change and software update), not interoperable (hardware and software), and provide the data or result with long delay. Moreover, field engineers need to control and maintain the equipments manually. Furthermore, because SCADA systems utilize long-range point-to-point communications between the control room and each well, they are less energy efficient to operate for long term, and do not support collaboration among wells for *in-situ* automation for monitoring.

Wireless Sensor Networks (WSN) is an attractive technology for applications in extreme environments such as

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oilfields which have dangerous chemicals at high pressure and temperature. Furthermore, equipments are located in downhole or sometime under the sea. Production and injection wells can be distant from power, control, and operator. Once system is deployed, it is difficult to physically access the sensors, so it is desirable to be able to maintain and monitor the systems remotely as much as possible. Such a network of sensors consists of battery powered nodes that collaborate to observe and conclude the health of an oilfield. If we use inexpensive sensors, it becomes economically feasible to deploy a large number of sensor nodes over a large area to cover the entire oilfield, providing much higher spatial and temporal resolution in sensor readings. Fig. 1 depicts a conceptual diagram of steamflood monitoring using WSN.

We have designed a system using WSN, called SWATS, to detect, identify, and localize major problems that arise in steamflood and waterflood pipeline networks in oilfields. Our system aims to allow continuous monitoring of the steamflood and waterflood system with low cost, short delay, and fine granularity coverage while providing high accuracy and reliability. Our system detects and identifies major anomalies in steamflood pipeline networks: blockage, leakage, outside force damage, generator and Splitigator malfunction. These anomalies are disambiguated from many false alarms: generator outage, downhole pressure change, phase splitting at piping tees, change in two-phase steam quality, sensor noise and sensor fault, and environmental effects. SWATS also detects and identifies major anomalies in waterflood pipeline networks such as blockage and leakage with minor changes.

Detecting problem in the steam and water pipeline networks is challenging because sensors inherently have inaccuracies. Erroneous sensor readings coupled with transient changes in flow rate, temperature, or pressure might trigger false alarms which makes it challenging to confidently detect a problem in steam and water pipeline networks.

Challenges in identification arise from the complexity in pipeline topology (split, merge, etc.). A single sensor cannot capture the topological effects on the transient characteristics of steam and water fluid to disambiguate similar problems and false alarms. Low energy, processing, and storage availability in sensor nodes create further constraints in the design of our system. Designing intelligent collaboration algorithms is challenging with the conflicting requirements such as low-end

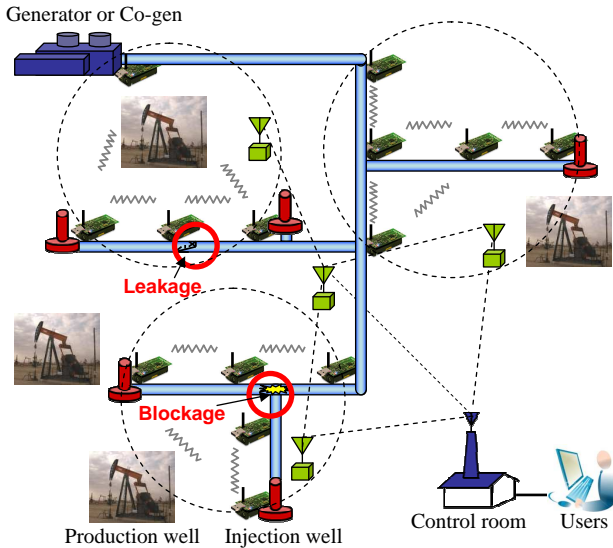


Fig. 1. A conceptual diagram of steam distribution system and monitoring it using WSN.

hardware, long lifetime, and the accurate result.

We address these challenges by creating a multi-modal sensing and multi-sensor collaboration algorithm which utilizes the decision tree for anomaly identification and localization. We build a decision tree to capture the salient pressure and flow characteristics of each problem and distinguish them from false alarms. Even though we use low-fidelity sensors, we increase accuracy by combining the sensor readings from multiple sensors and exploiting the underlying data correlations. We form clusters of wireless sensor networks with energy-efficient short-range multi-hop communication for wells physically close each other, and deploy IEEE 802.11 mesh network with a long-range, high-speed communication network among the clusters and the control room.

We make three contributions in this study. First, we propose to use wireless sensor networks to monitor oilfields. Steamflood and waterflood pipeline monitoring is a *novel application* for WSN. Second, SWATS introduces the *first domain-specific correlation-based decision tree* algorithm to automate detection, identification, and localization problems in the steamflood and waterflood pipeline. Third, SWATS improves on state-of-the-art steamflood and waterflood pipeline monitoring. By using WSN, it enables dense and continuous steamflood and waterflood pipeline monitoring cost effectively.

II. RELATED WORK

We classify some studies related to SWATS in two dimensions: applications and techniques.

A. Applications

There are two kinds of monitoring applications closely related to SWATS: pipeline monitoring and target tracking.

1) *Pipeline Monitoring*: Pipeline monitoring is widely used in industry applications to monitor pipelines conveying water [2], oil [3], multiphase gas [4], and two-phase steam [5]. Most of these pipeline monitoring systems, however, are

expensive, manually maintained, little scalable, not flexible, and not interoperable, and provide the data or result with long delay. Kim *et al.* [6] proposed a household water usage monitoring system by measuring the flow on each water outlet in a household using vibration sensors. Like Pipenet [2], SWATS is an emerging application using WSN which has complementary characteristics with above systems. SWATS monitors steamflood and waterflood pipeline in oilfields cost effectively.

2) *Target Tracking*: SWATS, though similar, is fundamentally different from the target tracking applications [7], [8] in sensor networks. SWATS attempts to localize the static location of a problem while target tracking localizes the position of a moving object. The problems in an oilfield are confined within a pipeline while an object being tracked in a tracking application might move in an undetermined and open path. In SWATS, cross-check only across the neighboring sensors along the trajectory of the fluid is required to validate a reading, while in target tracking such comparison and correlation is done across all the neighboring nodes. Many explicit rules are used to identify and classify problems and many types of false alarms in SWATS, while very few, if any, rules are used in target tracking. SWATS performs *in-situ* sensing while target monitoring performs remote sensing.

B. Techniques

There are three main techniques related to SWATS in the literature: SCADA, collaborative fusion, and decision tree.

1) *SCADA systems*: SCADA [1] is a computer system for gathering and analyzing real time data which usually consists of remote telemetry and sensors, controllers, networks, data server, and user interface. SCADA systems are used to monitor and control a plant or equipment in industries such as water and waste control, energy, oil and gas refining and transportation. This system is neither flexible, nor interoperable, and also expensive to deploy and maintain. Table I compares the differences between SCADA and WSN systems.

Liou [3] proposed a software-based pipeline leakage detection system for crude oil and refined petroleum using SCADA system. Unlike SWATS, this system only detected the pipeline leakage. Erickson and Twaite [4] developed a Pipeline Integrity Monitoring System (PIMS) which helps detect pipeline leakage and track the gas composition of the wet gas pipelines. However, PIMS only considers a single problem of pipeline leakage.

There are new approaches to replace expensive SCADA systems. Stoianov *et al.* proposed Pipenet [2], a WSN-based prototype pipeline monitoring system deployed at Boston Water and Sewer Commission (BWSC). Three on-line monitoring applications (hydraulic and water quality monitoring, remote acoustic leak detection, and monitoring combined sewer outflows) feature high sampling rate, fine-time synchronization, and complicated signal processing. Although Pipenet and SWATS detect anomalies based on the correlations in sensor readings, Pipenet did not provide in-network processing algorithm such as SWATS which reasons about the sensor data

System	Architecture	Storage & Control	Flexibility	Cost	Node Density	Data Rate	Network Protocol
SCADA	Centralized	Central site	Inflexible	Expensive	Low	Low	Proprietary
WSN	Decentralized	Local sensor node	Versatile	Inexpensive	High	High	Non-proprietary

TABLE I
COMPARISON BETWEEN SCADA AND WSN SYSTEMS FOR OILFIELD MONITORING.

and makes decision at *local* sensor node through collaboration. Thus, existing systems are limited to data collection or are specifically designed to address a single class of problem.

2) *Collaborative fusion*: Collaborative fusion is the process of combining (fusion) and evaluating information obtained from multiple heterogeneous sensors into a single composite picture of the environment.

Gu *et al.* [7] built a distributed surveillance application satisfying requirements of low-end hardware, long-lifetime, and processing sophisticated functions such as signal processing and classification functions. Liu *et al.* [8] proposed a distributed and dynamic group management method for multiple target tracking. Both approaches utilize collaborative sensor fusion and conserve energy by trying to maximize the local computation and minimize communication. They have simple problem sets (a few different objects or multiples of the same object) to be classified. Unlike SWATS, these approaches did not use the decision tree algorithm to detect, classify, and localize the tracked objects.

3) *Decision tree*: Decision tree takes as input a set of properties describing object or situation, and outputs a yes/no decision (Boolean outcome) or classification tree (discrete outcome) or regression tree (continuous outcome) [9]. Implementation of decision tree is simple and computationally efficient, which makes it appropriate for the complicated on-line diagnosis applications in WSN. However, understanding the domain knowledge is crucial to build a decision tree.

Ramanathan *et al.* [10] designed a debugging tool called Sympathy which detects, classifies, and localizes the sensor network failures. Sympathy uses the empirical decision tree to determine the most likely cause of packet loss in the network, while SWATS uses theoretical decision tree based on fluid dynamics to determine the anomaly in the steam and water pipelines. Sympathy uses simple binary decision tree (yes/no decision), while SWATS uses complicated multi-dimensional decision tree (classification tree). Zhao *et al.* [11] proposed a prototype diagnostic system which integrates both approaches of the model-driven signature analysis and the utility-driven sensor queries. However, this system detects and classifies problems occurring in a single node, but does not diagnose problems over WSN. Thus, they do not explore the localization problem because all problems occurs at the designated node in their case studies.

III. MOTIVATION

Heat delivery to the oilwell is a major cost in the operation of thermally heated oilwells. This cost can be significantly reduced by finer and faster control of heat delivery to the malfunctioning equipment or pipelines. *Steamflooding* is one

of the Thermally Enhanced Oil Recovery (TEOR) techniques, which utilizes the heat contained in the steam to make heavy oil ($< 20^\circ$ API) more fluid for easier oil recovery [12]. This is an economic-driven problem because the steam generation and distribution uses about half of the total budget for the entire oilfield operation. The goal of steamflooding is to optimize the quantity of steam injected to each injection well so that the amount of heat delivered by the stream pipeline networks is fair and constant.

Waterflooding is the dominant method for Enhanced Oil Recovery (EOR) [12]. Water is an effective fluid for maintaining reservoir pressure and driving oil towards a producer for non-heavy oil. The goal of waterflooding is similar to steamflooding; maintaining fair and constant delivery of water to each injection well in maximum efficient rate for cost reduction.

Critical flow rate refers to the flow rate when it reaches a sonic velocity in the throat of an orifice or a choke [5], [13]. A property of critical flow is that the flow rate is dependent only on the upstream conditions and the physical description of the orifice or a choke. Maintaining the critical flow rate is important in steamflood systems, because it ensures the delivery of constant amount of heat to each well. Providing constant delivery of water to each target well is important, because the amount and angle of individual injection is designed for maximal production by understanding the correlation among various factors: the level of permeability, the geological formation and heterogeneity, the angular unconformity, and the degree of subsidence and uplift. Oilfield engineers want to *detect* the situation where the actual flow rate is out of target injection in steamfloods and waterflood, *identify* its causes, *localize* its origin, trigger alarm immediately, and provide feedback to the machines that control steam or water injection to halt steam or water injection until further diagnosis. Fig. 2 shows the equipments currently used in SCADA steamflood monitoring system.

The problems resulting in the out of critical flow rate in steamflooding can be due to blockage, leakage, equipment malfunction both in generator and Splitigator, and outside force or third-party damage (Table II). The problems resulting in the out of target injection can be leakage, plugging, and equipment malfunction.

Blockage and leakage are the major concerns which can result in out of critical flow rate of steam. Blockage, which is often observed at the Splitigator and choke, is often caused by the scale deposition from the saturated steam or left-over debris and foreign objects after construction, etc. Leakage, often observed near pipeline flange, and joint, is caused by

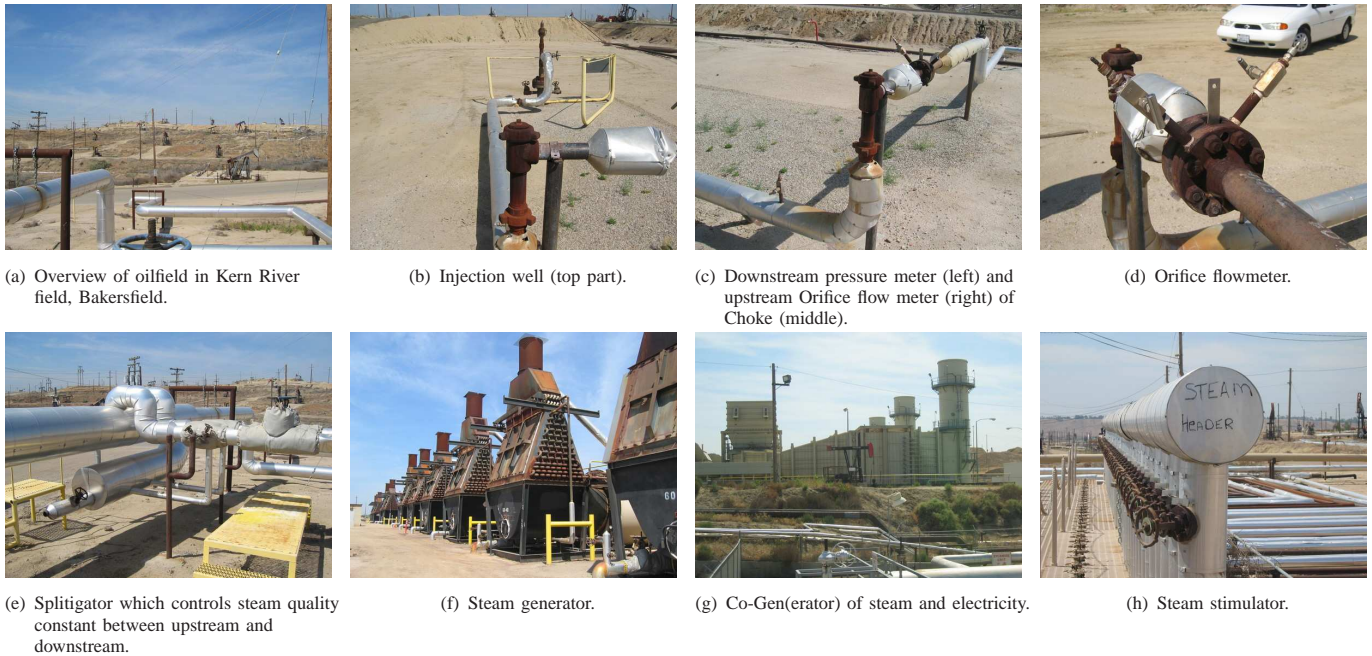


Fig. 2. Equipments currently being used in SCADA system for steamflood pipelines monitoring in oilfield.

pipeline corrosion and loose junction. Blockage and leakage are also the primary concern in waterflood monitoring. The incipient detection of these problems is challenging because at the early stage of problem the pressure and flow rate change is difficult to distinguish from the those of normal or transient fluctuations and false alarms. Moreover, in real environment, multiple problems can happen simultaneously in addition to various false alarms which makes anomaly detection and identification even more challenging. Generator malfunction and Splitigator malfunction are equipment-specific problems for which we strategically deploy multiple sensors near those equipments. The outside force or third party damages happen less frequently than the blockage (plugging) and leakage, and they are easy to detect because they show a sudden change in pressure and flow rate.

The anomaly detection system in use in the steam and water pipelines has prohibitive cost, long delays in measurement, coarse measurements, and requires periodic manual inspection of system. Field engineers are interested in automating this manual and slow detection and correction process with a system that can detect problems fast, make decisions rapidly, and take actions to fix the problems quickly. The economic consideration dictates that such a system has to cost less than the current manual system and eventually save cost in oilfield operation by detecting and fixing problems in a timely manner. Our goal is to design a system which detects, identifies, and localizes the problems reliably, quickly, and accurately while reducing cost.

IV. RESEARCH CHALLENGES

In this section, we describe the main research challenges in monitoring of steam and water pipeline networks in oilfields.

Reliable detection: Detecting problem in steam pipeline network is challenging because sensors inherently have inac-

curacies. The erroneous sensor readings might trigger false alarms which makes it challenging to confidently detect a problem in steam pipeline network. Moreover, our measurement of the pressure and flow rate of steam in a pipeline changes even under normal operation because of pipeline friction and difference in pipeline diameters at different places. The transient characteristics of two-phase steam changes the steam quality even without any anomaly.

Correct identification: There are several causes of false alarms which make correct identification of problem challenging (Table II). The transient physical characteristics of steam and water fluid also makes distinguishing problems from false alarms difficult. Due to the multiple problems and false alarms, and the complicated steam properties and pipeline topology, the physical phenomena of each anomaly and false alarm can only be distinguished by 1) comparison over nodes at a certain distance upstream and downstream in the pipeline, and 2) the multi-modal sensing and validation at each node. Since we cannot identify problems nor distinguish problems from false alarms using a single node processing, we need to design accurate and efficient collaboration algorithms which is challenging.

Timely localization: The localization is less challenging than detection and identification, once the system detects and identifies the problem correctly. One of the benefits from using the decision tree algorithm such as SWATS is simplifying the localization; The origin of the problem is at the best matching node for the rule identifying the problem.

Efficient Network Protocols: Because the anomalies can occur anywhere in the pipeline network in oilfield, *in-situ* in-network processing capability is needed on each node to support multi-well collaboration for automated monitoring. However, de facto SCADA systems commonly used in oil

Events to detect		Physical phenomena	Where to deploy sensors	Reasons
Problems	Blockage	Blockage	Splitigator (water leg orifice, valve, steam leg orifice), choke	Scale, something left over after construction
	Leakage	Leakage	Flange, joint	Pipeline corrosion, pipeline junction loose
	Generator malfunction	Leakage or blockage	Generator	Generator breakdown
	Splitigator malfunction	Phase splitting	Before and after Splitigator	Splitigator malfunction
	Outside-force or third-party damage	Leakage	Flange, junction, near obstacles	Earthquake, stone
False alarms	Change in steam supply	Leakage or blockage	Generator	Generator outage, shortage in steam supply
	Downhole pressure change	Downhole pressure change	Injector	Vertical permeability, geological formation, heterogeneity
	Change in steam quality	Change in steam quality	Inlet of pipeline, Before and after Splitigator, obstacles, and pipeline elevation	Due to the elevation or pressure change, or 2-phase transient property of steam
	Phase splitting at piping tees	Phase splitting	All the branches including Splitigators	difference in steam quality between upstream and downstream of branches
	Sensor noise and sensor fault	Inaccuracy in sensor readings	A pair of close-by sensors in the middle of pipeline for sanity check	Inaccurate and unreliable pressure meter, thermometer, and flow meter
	Environmental effects	Inaccuracy in sensor readings	A pair of close-by sensors in the middle of pipeline for sanity check	Environmental noise unique to this system such as pipeline friction, ambient temperature, etc.

TABLE II

CLASSIFICATION OF ANOMALIES IN STEAMFLOOD MONITORING IN OILFIELD. ALL THE EVENTS NEED MULTIPLE SENSORS FOR DETECTION.

fields utilize expensive, inefficient, long-range point-to-point communications between the control room and each well, and do not support communication among wells. In order to address these problems, we form clusters of wireless sensors located near wells physically close to each other. All the nodes in a cluster conduct peer-to-peer communications because the problem is ubiquitous and all the nodes are expected to sense and process data with approximately equal level of intelligence. With energy-efficient short-range multi-hop communication protocol rather than less efficient long-range communication, the system will be able to run over batteries and solar power for years. More importantly, sensor network enables multi-well interaction and collaboration, so that intelligent sensing and control algorithms such as SWATS can be implemented over multiple wells in an area. A long-range, highspeed communication network such as IEEE 802.11 mesh network can be used to relay communication from clusters to the control room. Fig. 1 illustrates our proposed wireless network architecture.

Designing energy efficient MAC protocol with low duty-cycle accompanied by semantic communication protocol coupled with intelligent processing of SCADA data is critical for optimizing energy efficiency of the resource constrained wireless nodes. We can achieve energy efficient communication by utilizing the domain knowledge such as the frequency of each anomaly. Customized sleep schedule accordingly will save the energy spent due to idle listening.

Reliable Delivery: The importance of a single data from in-network processing is incomparable to a raw data. Moreover, an alarm notifying anomaly from the processing of SCADA data is time critical. Sometimes, system designer might have to decide to trade precious energy for guaranteed delivery. To make an inherently unreliable low power networks re-

liable, the system must be robust against the interference from the physical structure in oilfield such as pipelines and generators, the interference from the existing point-to-point SCADA communication radios, and the interference between low power wireless networks and 802.11 networks. We need to design a network protocol which delivers data reliably in low power wireless networks even with concurrent 802.11 mesh networks.

In short, the reasons the above challenges are difficult are:

- Low-cost sensors can be unreliable, inaccurate, and inefficient in its use of limited energy supply.
- False alarms can be mistaken for real anomalies.
- Topological effects of pipeline must be taken into consideration.
- Transients in steam and waterflood must be taken into consideration.

There are other constraints, such as limited energy and processing power on each node, that may complicate the design of system and algorithm. Evaluating different design tradeoff and parameter selection is also a challenging issue. We plan to investigate the tradeoff between the centralized and distributed algorithms. Various parameters, such as sampling rate, the duration of sample window, and the size of neighboring group, should be tuned for correctness, timeliness, and efficiency of algorithm.

V. PIPELINE MONITORING SYSTEM IN OILFIELD USING WIRELESS SENSOR NETWORKS

A. Overview of our approach

The key technique of our algorithm is the identification of both real problems and false alarms with decision tree by collaboratively exploiting spatial and temporal correlations in

the sensor readings. We define the decision tree by capturing the salient characteristics of the pressure (or temperature) and flow rate in space and time as a consequence of each problem and false alarm.

The intuition behind our approach is that the neighboring sensor nodes in a pipeline should observe a coherent impact for each anomaly on pressure and flow rate in steam and water flow. We assume that inexpensive temperature, pressure, and acoustic flow meters are strategically placed in the pipeline network.

Because of possible inaccuracy in sensor readings, we use multi-modal multi-node collaboration to improve the correctness in problem diagnosis. Although we may detect the problems and false alarms correctly at a single node, the single node processing is not enough for correct identification of problems and false alarms. Most of the problems and false alarms present the same phenomena in pressure and flow rate in a node such as gradual drop, sudden drop, or ephemeral change. Several problems and false alarms are *only* distinguished by analyzing physical signature over upstream and downstream nodes, and by comparison with multiple modalities such as pressure and flow rate simultaneously. We create spatial and temporal patterns in our decision tree algorithm by understanding those unique indications of each problem in fluid dynamics.

B. Steamflood Monitoring Algorithm in SWATS

Our steamflood monitoring algorithm tries to determine the potential causes resulting in out of critical flow rate at the critical flow choke which can be blockage, leakage, equipment malfunction, or outside force damage. Because a decision tree algorithm can be sensitive to the choice of thresholds, thresholds used in this steamflood monitoring algorithm are tuned with the domain knowledge such as the parameters of pipelines, equipments, and the out of critical flow rate. We plan to optimize these threshold values offline using reinforcement learning techniques such as Markov Decision Problem (MDP).

Our proposed algorithm consists of two stages (single-node processing and multi-node collaboration) with 6 components.

1) *Single-node Processing*: At each node, SWATS performs the following tasks:

- *In-node sensor readings validation*: In order to check the validity of sensor readings, we cross-check data in a node from *multi-modal sensing* (pressure and temperature) at given sampling frequency, f .
- *Noise reduction*: In order to *clean* the raw data samples, we compute the average pressure and the average flow rate using sliding window, W , which is tuned to optimize detection and identification accuracy and latency.
- *Event detection*: For the *temporal trending* at a local node, we capture the temporal pattern of pressure and flow rate by performing the linear regression of sensor readings over W and classify the trends as: big increase, small increase, constant, small decrease, and big decrease.

2) *Multi-node Collaboration*: Our proposed decision tree algorithm in SWATS utilizes collaboration of neighboring

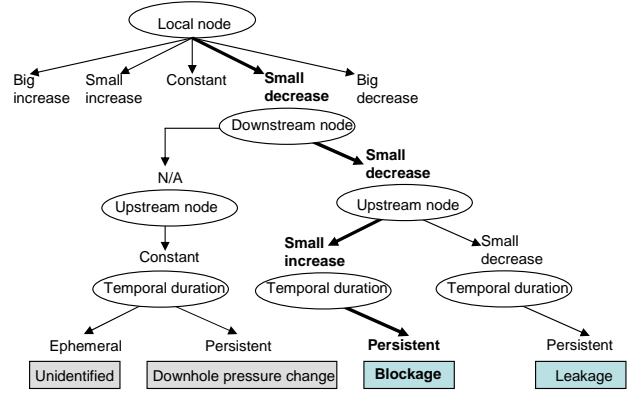


Fig. 3. An example of decision tree on pressure for blockage, leakage, and downhole pressure change.

nodes to reach a consensus in their detection and identification results using these steps:

- *In-network event detection validation*: We cross-check the classified local trend with a certain number of upstream and downstream neighbors.
- *Problem identification*: To identify the anomalies in the pipeline and disambiguate problems from false alarms, we use the decision tree algorithm that describes spatial and temporal characteristics of problems and false alarms. We provide the classes of trends for pressure and flow rate over the neighbors as inputs to our decision tree algorithm. We identify the cause of anomaly by comparing each local classes of trends with upstream and downstream neighbors.
- *Problem localization*: To localize the problem, we find the best matching node with the rule for identified problem in the decision tree. The node satisfying the specific condition in decision tree is considered to be the origin of the problem.

C. Decision Tree Algorithm

SWATS classifies the anomalies into 5 types of problems and 6 false alarms (Table II). The decision tree checks from critical to trivial causes: problems to false alarms. Algorithm first compares the problem set using the rules in the decision tree. Then it tries to distinguish the candidate problems from the related false alarms using 1) in-depth comparison of phenomena using decision tree that is programmed on all the nodes, 2) the prior information such as scheduled outage or pipeline elevation disseminated from the central database, 3) the reported event from other nodes, and 4) the information about proximity to equipments.

We now present an example of a decision tree used to identify blockage in a pipeline. Blockage causes a gradual drop over a long time (small decrease) in both pressure and flow rate at the local and downstream nodes, while the pressure at upstream nodes increases due to the constant injection with a valve and the flow rate drops. Alternatively, if the pressure at upstream nodes drops and the flow rate increases, while all other conditions are the same as with blockage, then the algorithm considers the problem as leakage. On the other hand,

if both the pressure and flow rate for the upstream node do not change and those readings for local node do change (either fluctuate or increase or decrease), then the algorithm identifies the event as a downhole pressure change, a false alarm. Fig 3 depicts the part of the decision tree for this example.

VI. CONCLUSION

We described a new problem and designed an in-network processing system that successfully monitors a steamflood and a waterflood pipeline to detect, identify, and localize anomalies such as blockage and leakage. In SWATS, we created a decision tree algorithm for problem and false alarm identification by collaboratively exploiting spatial and temporal correlations in the sensor readings. SWATS represents a new approach for oilfield monitoring that has the benefits of low cost, flexible deployment, continuous monitoring, and accurate problem detection, identification, and localization quickly, reliably, and accurately, thereby improving the current SCADA system. Because SWATS utilizes the changing pattern of flows over time and space, it works better in a scenario in which anomalies introduce non-negligible change in flow rate.

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